

MACHINE-DATA

Machinetype : Plate Bending Machine - 4 Rolls
Make : HESSE by SAHINLER
Type : 4R HS 20-220
Year :
Control type :
Control :
Storage location :
Origin : Türkiye
Delivery time : approx. 10 weeks from order
Quotation :
Price : on request



TECHNICAL DATA

neu
ca. 10 Wochen ab Auftrags
Türkei
52100 ?
1047.21 ?
2050 mm
11 mm
11 mm
9 mm
9 mm
7 mm
220 mm
220 mm
160 mm
1,5 / 6 m/min
5.5 kW
4400 mm
1150 mm
1250 mm
4080 kg

TECHNICAL DESCRIPTION

4 rolls

Top roll driven by hydromotor and planetary gearbox, bottom roll driven by gear and cardan system

Pinch roll and lateral rolls move with hydraulic cylinders

Digital read-out for lower and side rolls position

Plate Bending Machine - 4 Rolls

HESSE by SAHINLER

4R HS 20-220

Stock no. :1069-268

Hardened rolls

Conical bending device

Hydraulic load relieving of upper roll

Hydraulic drop-end bearing

2 working speeds

Protection against overload

Moveable control pane

According to CE rules

OPTIONAL EQUIPMENT:

Infinitely adjustable speed of rolls

Hydraulic side support

Hydraulic top support

IMPORTANT ISSUES AT CONICAL BENDING:

The max. sheet metal thickness is equivalent to 50 % of nominal capacity

The cone length can be max. 30 % or must be more than 60 % of roll length

Hardened rolls are recommended

VIDEO-LINKS

WEB-LINK

https://lagermaschinen.de/maschinen-datenblatt/Plate_Bending_Machine_-_4_Rolls/HESSE_by_SAHINLER/4R_HS_20-220/1069-268

Plate Bending Machine - 4 Rolls
HESSE by SAHINLER
4R HS 20-220
Stock no. :1069-268

MACHINE PICTURES

